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MATERIALS MANAGEMENT DIVISION  
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**TECHNICAL SPECIFICATIONS FOR CHNS(O) Analyser**

Fully automated computer controlled element analyser capable of rapid quantitative determination of elements viz. Carbon (C), Hydrogen (H), Nitrogen (N), Sulphur (S) & Oxygen (O) in wide analysis of organic substances. Tender Should be quoted by OEM or their direct subsidiaries only.

**1. The instrument should have following features:**

- 1.1 Built-in helium and oxygen pressure reducers and gauges preventing air diffusion into the pneumatic circuit.
- 1.2 Combustion/reduction in a single furnace furnaces with electronic temperature control offering full compliance with the most demanding safety regulations
- 1.3 Quick connectors to simplify the reactors connections without any need of tool.
- 1.4 Classical GC separation column for reliable gases separation method. Adsorption desorption separation technique will not be acceptable.
- 1.5 Detector oven with electronic temperature controller.
- 1.6 Thermo-regulated Electronic Flow Control of helium & Oxygen.
- 1.7 Automated programmable wake up, start-up and stand-by functions enhancing the independent operation of the Analyser and minimizing running cost.
- 1.8 System should have dedicated furnace for CHNS & separate dedicated furnace for oxygen.
- 1.9 System should have automated gas switch over accessory.

2. **Measuring Range:** 0.01% (100 ppm) - 100% for solid samples & 1-10 ppm (low level) for liquid samples (using TCD Detector)

3. **Sample size:** 0.01 mg to 100 mg or more depending on nature of sample.

**4. Furnace:**

- 4.1 Furnaces: Maximum temperature of 1100 °C with 15-years warranty provided by OEM under standard operational conditions.
- 4.2 Furnaces with Maximum temperature of 1100 °C or more.
- 4.3 Decrease by 50% of the furnace temperature in Stand-By Mode.
- 4.4 There should be full compliance with general safety regulations.

5. **TCD Detector:** Housed in a thermally insulated environment (GC oven) and maintained at constant temperature, Maintenance free Thermal Conductivity Detector (TCD) with 15- years warranty provided by OEM under standard operational conditions.

6. **GC column:** GC separation Column should be non-consumable under standard operating conditions.

**7. Autosampler:**

- 7.1 Two Autosampler with a capacity of 32 sample positions or more. (Separate for Oxygen furnace)
- 7.2 Dedicated viewer which enables real-time monitoring of the flash combustion

8. **Software:** Window based operating software controlling the instrument operations, recording data, performing calculations, diagnostic recording like leak testing and condition monitoring, and manage calibration procedures

- 8.1 Pre-set default methods (instrument, integration, calculation and reporting parameters) available for an easy instrument start-up and running
- 8.2 User reference library: to promptly check sample quality versus a selected reference.

- 8.3 Automated Leak Check through Electronic Flow Controllers
- 8.4 Maintenance Control Program
- 8.5 Automated Evaluation of the Empirical Formula: a valuable tool for obtaining the empirical formula of the sample with a straight forward function
- 8.6 Automated and programmable wake-up, start-up, shut-off.
- 8.7 Control of Solid and Liquid Autosampler through one single software.
- 8.8 Automated transfer of the weight from the balance to the software..

**9. Accessories:**

- 9.1 Sample Analysis Kit: CHNS kits for 2000 samples analysis should be supplied.
- 9.2 Sample Analysis Kit: Oxygen kits for 2000 samples analysis should be supplied.
- 9.3 Suitable configuration of Computer, window 10 operating system and Monitor.
- 9.4 UHP Helium (99.999% Purity) with Gas filled in 47Ltrs water capacity
- 9.5 UHP Oxygen (99.999% Purity) with Gas filled capacity 47Ltrs water capacity
- 9.6 Gas traps should be provided for flow check
- 9.7 Any other paraphrenia for setting up this instrument

**10. Provide List of Users in India**

**11. Microbalance, UPS and liquid sample accessory are not included in specification , as it is with us.**

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