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MATERIALS MANAGEMENT DIVISION
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Technical Specifications :

Benchtop Stylus Profilometer

1	General	<p>A. The tabletop profilometer should be of a stylus (not optical) type. The equipment will be used for step height & etch depth measurements.</p> <p>B. The system should be configured to run off Indian mains supply ~230V ac/ 50 Hz.</p>
2	Measurement Range and scan parameters	<p>A. It should have a vertical step height measurement range of upto 1000 micron (1 millimeter or better)</p> <p>B. Step height repeatability should be better than 0.5% on standard samples like calibration step-heights</p> <p>C. The length of the scan should be at least 20 mm (or better)</p> <p>D. The vertical resolution should be at least 0.5 nm (or better) in the lowest z-range.</p> <p>E. The lateral resolution should be 100 nm or better.</p> <p>F. The scan speed should be variable, (i.e. have at least slow/medium/fast settings) enabling one to compare the results obtained by varying the speed of the stylus. The minimum speed should be at most 10 micron/sec and the maximum speed at least 100 micron/sec.</p> <p>G. The system should be able to accommodate sample thicknesses upto 1 centimeter or more.</p>
3	Measurement Technique & Stylus	<p>A. The stylus force should be variable with a range of 1 - 10mg or better.</p> <p>B. The stylus shape, radius etc should be discussed with the user before submitting the quote. Acceptable range is approximately 2-15 microns tip radius</p> <p>C. The stylus should be replaceable by the user. Necessary kit for the safe replacement of the tip should be supplied.</p> <p>D. One spare stylus should be included in the cost.</p>
4	Stage movement	<p>A. The XY stage movement range should be at least 20 mm or better in both (XY) directions.</p> <p>B. Full 360 degree manual rotation on theta.</p> <p>C. It should be possible to move the stage manually.</p>

		<p>D. The stage should offer some amount of tilt control such that systematic slopes can be compensated or corrected manually.</p> <p>E. The stage should be large enough to accommodate a 4inch (100mm) wafer.</p>
4	Camera	<p>A. A camera should have focus and zoom control enabling one to view the stylus and the active area of the sample during positioning and scanning.</p> <p>B. The camera should be able to give a field of view of 2mm x 2mm to 0.5mm x 0.5mm or a better range.</p>
5	Software	<p>A. The software running the instrument should work on Windows 10 and preferably interface with the hardware through USB port.</p> <p>B. The software should have a "levelling" capability, allowing the rotation of the entire trace such that any two points to be brought to the zero level.</p> <p>C. The software should have some averaging capability over user defined "bands" such that quantities like the average step height can be measured in presence of some fluctuations.</p> <p>D. It should be possible to save the height-vs-scan-distance data in simple text (ascii) format such that it can be read by other programs.</p> <p>E. The computer/laptop supplied by the manufacturer should have sufficient USB ports such that memory sticks/external drives may be connected whenever necessary.</p> <p>F. The software/hardware for 2D stress measurement should be included in the offer.</p>
6	Accessories to be included	<p>A. Two standard steps/etched pits should be provided for regular calibration purposes. One should be around 0.5micron and another approximately 50 microns.</p> <p>B. A vibration isolation slab (not table) with elastomer type pads (eg Sorbothene) should be included.</p>
7	Warranty and spare parts	<p>A. Warranty 3yr should be included in cost.</p> <p>B. OEM should give a spare part availability commitment for at least 7(seven) years after discontinuation/withdrawal of the product from the market.</p>
8	Installation and demonstration	<p>A. During installation of the equipment at customer site (IIT Bombay) it should be clearly demonstrated that the stylus does not scratch/damage standard Photo-resist (eg. S1800, AZ5200, SU8 etc) and PMMA during scanning.</p>
9	Other Indian users	<p>A. The model offered should be a proven model with installations in Indian universities and R&D institutes. A list of at least 5 (five) such installations is to be provided.</p>