

## INDIAN INSTITUTE OF TECHNOLOGY BOMBAY

## MATERIALS MANAGEMENT DIVISION Powai, Mumbai 400076

## **Technical Specifications for Rotary Table**

The chamber vacuum will be 10^^-6mm Hg machine using 5-axis wire cladding. We require a CNC Deep Tilting Rotary Table for this machine with the following features:

- 1. It shall be vacuum compatible: The chamber vacuum will be 10^^-6mm Hg
- 2. Maximum load on the table: 400kg
- 3. Tilting table (C-axis) features:
- Turn table Dia. 500 mm
- Infinite rotation
- Positioning accuracy of +/- 15 arc seconds
- Hydraulic clamping
- 4. Tilting axis (A-axis) features:
- Tilt range of +/- 110 degree
- Positioning accuracy of +/- 30 arc seconds
- Hydraulic clamping

Warranty would be 1 year.