

# INDIAN INSTITUTE OF TECHNOLOGY BOMBAY MATERIALS MANAGEMENT DIVISION Powai, Mumbai 400076

Tender Specification for Gas Chromatography System.

Microprocessor based Gas Chromatography system for analysis of gaseous sample – CH4, CO, CO2, N2 and O2 in a gas mixture by TCD in a single injection. The system should have automatic/electronic gas control system for all flows/pressure and can be controlled from chromatography management software. User friendly operation to manage the work from LCD Screen with Keypad as and when required. Automatic heated gas sampling valves should be quoted for Gas sample injection, column switching and backflush. Moisture should be backflushed to enhance the system performance. The system should be plumbed & tested in the factory for the mentioned application.

O2: 100ppm to 100% N2: 100ppm to 100% CO: 100ppm to 100% CO2: 100ppm to 100% CH4: 100ppm to 100%

# Column Oven

Column Oven Size should be 18 ltrs or more Operating Temperature range: Ambient +5 °C to 450 °C or better Temperature Set Point Resolution: 1 °C Number of Ramps/Plateaus: 7/8 or more Maximum Heating Rate: 50 °C/min or more Oven Cool-Down (22 °C ambient): 400 °C to 50 °C in < 6 min

# **Performance Specifications**

Typical Retention Time Repeatability: 0.008 min or better Typical Peak Area Repeatability: <2% RSD or better

# Automatic / Electronic Pressure Control

Up to 10 channels or more of integrated electronic gas control Pressure Set Points Minimum Increments: 0.01 psi in all ranges

# Electronic Carrier Gas Control for Capillary/Packed Column Injector & Auxiliary

Pressure Range: 0–145 psi or more Modes: Constant Pressure, Constant Flow and Programmed Pressure **Auxiliary Electronic Carrier flow/pressure Controller – Qty 1** 

# Injector

Can be installed minimum Number of Injectors: 2 or more

#### Packed Column Injector with electronic gas controller – Qty 1

Suitable for different OD Packed columns and wide bore Capillary columns with adaptor Temperature Range: 50 degC – 450degC

## Detector

Can be installed minimum Number of Detectors: 3 or more

#### Thermal Conductivity Detector with electronic gas controller – Qty 1

Compatible with different OD Packed columns, narrow & wide bore capillary columns MDL: <800 pg Dodecane/ml He or better Sensitivity: 10  $\mu$ V /ppm for Dodecane or better Linear Dynamic Range: >10<sup>4</sup> or better Maximum Temperature: 400 degC or better

## Column

- Porapak Q 3 feet X 1/8' SS 80/100 or Equivalent Qty 1
- Porapak Q 6 feet X 1/8' SS 80/100 or Equivalent Qty 1
- Molecular Sieve 5A 9 to 10 feet X 1/8" SS 80/100 mesh or Equivalent Qty 1

#### Automatic Heated Gas Sampling Valve & Installation/Startup Kit

- Automatic heated 6 port column switching valve Qty 1
- Automatic heated 10 port inject & backflush valve Qty 1
- Additional separate heated valve oven to keep all gas sampling valves Qty 1
- 1ml loop with fittings Qty 1
- Installation/Startup Kit Qty 1
- 1ml Gas tight syringe Qty 1
- AGSV line filter with fittings Qty 1 sets

## Software

Suitable Chromatography Management Software 32/64 bit windows 2000 / XP/7/10 based or latest with PC, Printer to manage the entire work from software should be quoted

#### Warranty

• One year standard warranty should be quoted.

## **Calibration Standard**

Calibration Standard must be supplied

- Calibration Standard O2, N2, CO, CO2 in balance Helium 0.5ltrs WC Qty 1
- Calibration Standard CH4 in balance Helium 0.5ltrs WC Qty 1

### Accessories to install the equipment

- UHP grade Helium Gas filled Cylinder 47 Lit. appx Water capacity with Double Stage SS Pressure Regulator Qty 1 set
- 5 KVA Online UPS, 230 Volt AC, 50 Hz, Single Phase I/P & O/P, 30min backup Qty 1
- Gas purification panel with fittings for Helium should be quoted.